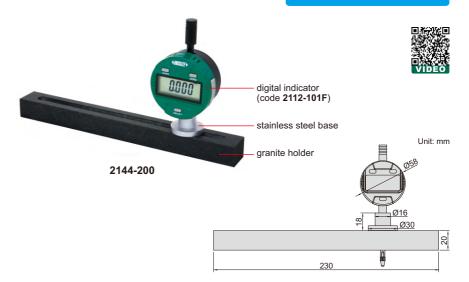
STRAIGHTNESS/FLATNESS GAGE

GRANITE HODLER CAN BE CUSTOMIZED ACCORDING TO WORKPIECES





Code	Range	Digital indicator resolution	Straightness measurement accuracy	Parallelism of top and botton surfaces of granite holder	Flatness of top and botton surfaces of granite holder
2144-200	200mm	0.001mm/0.00005"	3µm	2µm	1.5µm

OPTICAL FLATS

Check flatness

Code

4191-45A

4191-60A

■ Single working face, the arrow indicates the working face

b

12mm

15mm

ØD

45mm

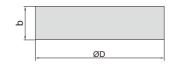
60mm

Flatness

0.03µm

 $0.03 \mu m$





4191-45B

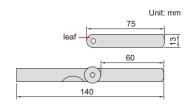
Code	b	ØD	Flatness
4191-45B	12mm	45mm	0.1µm
4191-60B	15mm	60mm	0.1µm

FEELER GAGE

- Made of hardened alloy steelMeet DIN2275/grade TC1
- Accuracy: ±(3+T/80) µm, 'T' is the thickness of leaves in µm



4601-25



Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4601-25	0.04-1.00mm	0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	25



CROSS CUT ADHESION TESTER CODE ISQ-PK100









1mm pitch blade (included)

2mm pitch blade (included)

3mm pitch blade (included)







2X magnifier (included)

brush (included)

test tape (included) ISQ-PK100-1

SPECIFICATION

Blade		1mm pitch	2mm pitch	3mm pitch
Applied paint	on hard substrate (like metal)	0~60µm	61~120µm	121~250µm
thickness	on soft substrate (like wood, plaster)	-	0~120µm	121~250µm
Minimum substrate	hard substrate (like metal)	0.25mm	0.25mm	0.25mm
thickness	soft substrate (like wood, plaster)	-	10mm	10mm
Minimum size of test sample		150×100mm	150×100mm	150×100mm
Dimension		170×28×40mm		
Weight		430g		

STANDARD DELIVERY

O IANDARD DELIVERY			
Handle	1 pc		
1mm pitch blade	1 pc		
2mm pitch blade	1 pc		
3mm pitch blade	1 pc		
Test tape (ISQ-PK100-1)	1 pc		
2X magnifier	1 pc		
Brush	1 pc		

■ To test the adhesion of paint coating on metal, wood, plastic, etc.

According to ISO 2409, ASTM D3359, DIN53151



step 1: make grid cutting on surface



step 2: paste and remove the tape

DIGITAL SURFACE PROFILE GAGE



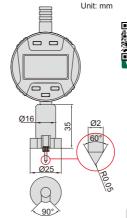
step 3: according to the shedding status, judge the adhesion grade

OUTPUT

DISPLAY MAXIMUM, MINIMUM, DIFFERENCE VALUE BETWEEN MAXIMUM AND MINIMUM

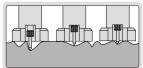
- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced.
 - If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- CR2032 battery, automatic power off (time is adjustable)
- Data ouput
- Stainless steel base
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M)







measure peak-to-valley height of blast cleaned surfaces



Code	Range	Digital indicator stroke	Digital indicator resolution	Accuracy
2844-10	0-12.7mm/0-0.5"	12.7mm/0.5"	0.001mm/0.00005"	±0.005mm



DIGITAL SURFACE PROFILE GAGE



- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced.
 - If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Button function: on/off, zero, mm/inch, absolute/incremental measurement
- CR2032 battery, automatic power off (time is adjustable)
- Data ouput
- Stainless steel base
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M)

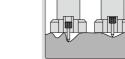




measure peak-to-valley height of blast cleaned surfaces



Unit: mm

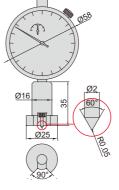


Code Range		Digital indicator stroke	Digital indicator resolution	Accuracy
2843-10	0-12.7mm/0-0.5"	12.7mm/0.5"	0.001mm/0.00005"	±0.005mm

SURFACE PROFILE GAGE

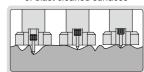
- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced. If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Stainless steel base





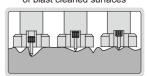


measure peak-to-valley height of blast cleaned surfaces

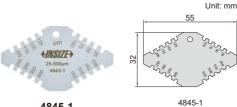


(Code	Range	Dial indicator stroke	Dial indicator graduation	Accuracy
2	2344-1	0-1mm	1mm	0.001mm	±0.005mm





WET FILM GAGES



Made of stainless steel

4845-1

Code	Range	Accuracy	Thickness
4845-1	25-800µm	±5µm	1.8mm
4845-2	25-3000µm	25-100µm: ±5µm 100µm-3000µm: ±5%	1mm



